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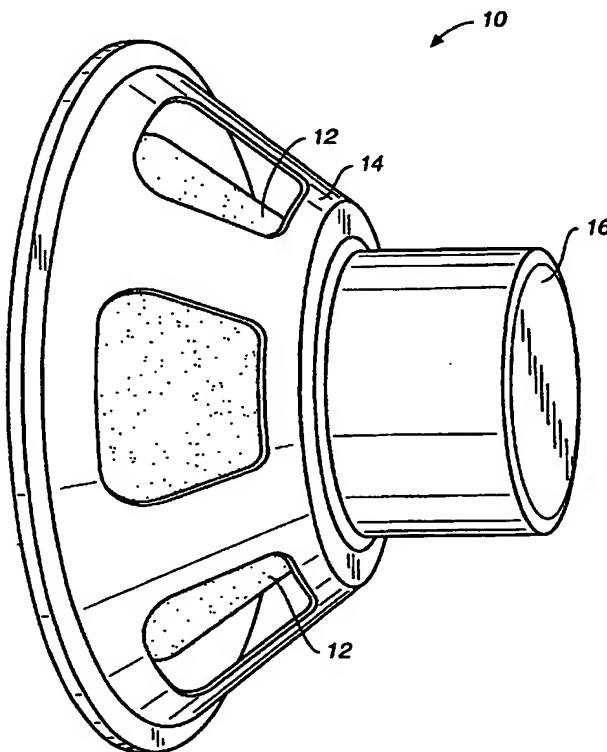
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(54) Title: AUDIO SPEAKER CONE APPARATUS AND METHOD OF MANUFACTURE



(57) **Abstract:** The invention provides for the construction of cones (12) of audio speaker (10) from at least some quantity of hemp fiber, alone or with other materials and/or binding chemicals. The hemp composition may range from approximately 2% to approximately 100% hemp fiber. The invention composition may be mixed, molded, pressed, and placed into a frame (14) in a traditional manner of speaker cone structure.



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